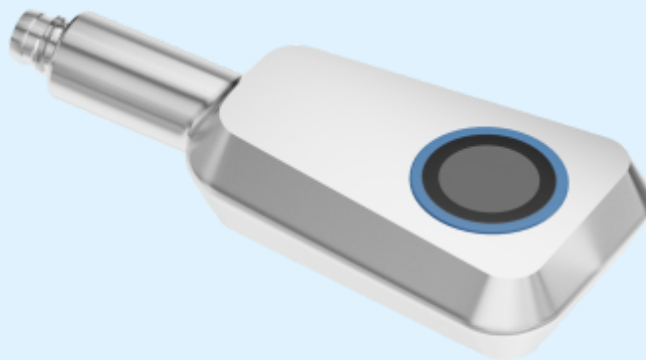




extract from our online catalogue:

***pms-35/CU/A1***

current to: 2026-09-02



## **pms**

The design of the wash-down stainless steel housing with no crevices and dirt edges makes pms sensor perfectly suited to intensive cleaning and disinfection.

### **Highlights**

- > Innovative housing in Washdown Design > easy to clean, EHEDG certified
- > Two stainless-steel housings > for use in the food and pharmaceutical industry
- > PTFE membrane > for protection against aggressive media
- > Sealed against the housing with an O-ring made from FKM > for the highest possible chemical resistance
- > ECOLAB certified and FDA-compliant materials
- > IO-Link interface > for support of the new industry standard
- > UL Listed to Canadian and US safety standards
- > 1 Push-Pull switching output > pnp or npn basis
- > Analogue output 4–20 mA or 0–10 V
- > 4 detection ranges with a measurement range of 20 mm to 1,300 mm
- > Temperature compensation
- > 9–30 V operating voltage
- > LinkControl > for configuration of sensors from a PC

### **Basics**

## ***The pms ultrasonic sensors***

are designed for the most demanding hygienic requirements according to EHEDG guidelines. Two versions of the sensor are available: D12 adapter shaft and D12 bayonet catch. The standard version D12 adapter shaft is mounted with a hygienic screw connection BF-pms/A1 or an adequate mounting clip.

The innovative design of the stainless steel housing ensures that the pms sensor has no horizontal surfaces in almost all conceivable installation positions. Even with horizontal installation of the hygienic sensor for measuring vertical downwards, the rear side of the housing maintains an angle of  $\geq 3^\circ$ . Cleaning fluids can safely drain off the housing.



*Stainless-steel sensor in wash-down design, all horizontal surfaces are at least inclined by  $3^\circ$*

The smooth stainless steel housing has a roughness depth of  $Ra < 0.8 \mu m$  and has no crevices and dirt edges. Besides the sensor design, the right material is crucial. The ultrasonic transducer is protected by a PTFE foil and withstands chemically aggressive cleaning agents and disinfectants. The pms has a high endurance and is ECOLAB certified.

## Excellent set-up



### **The compact pms ultrasonic sensor**

is made of stainless steel and FDA-conform materials.



### **Ensures high resistance**

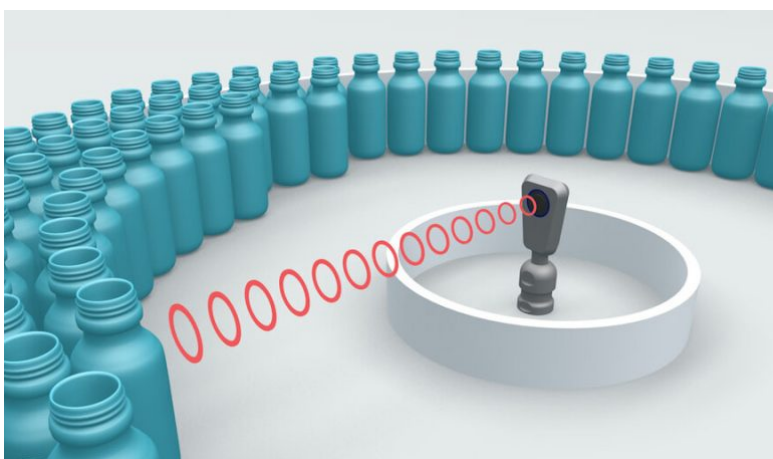
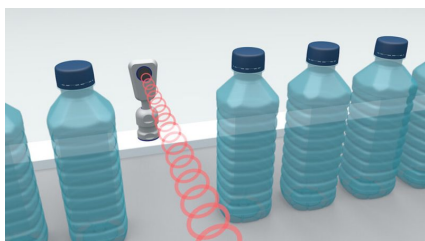
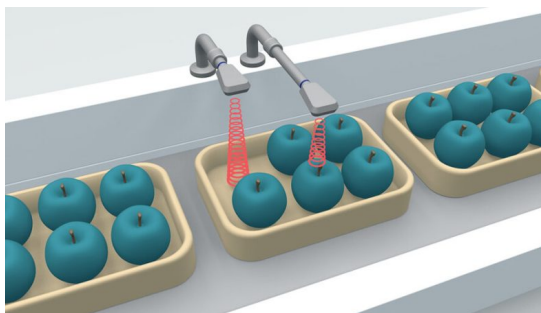
to cleaning agents in areas coming into contact with products in the pharmaceuticals, food and beverage industry.



### **The innovative hygiene design**

was designed in accordance with EHEDG guidelines. The pms sensor version D12-adaptor shaft is EHEDG-certified.

## **Versatile applications in the beverage, food, and pharmaceutical industries**



## ***Beverage industry***

The pms ultrasonic sensor detects glass and PET bottles in operating mode and withstands the cleaning intervals of filling machines. The sensor is mounted with the hygienic sensor mounting BF-pms/A1. For example, pms-25/F ... with Push-Pull switching output to count bottles.

## ***Within the pharma industry***

ampoules and glass vials have to be counted and the volume flow in the filling level process has to be controlled. On a turntable, a pms sensor controls the volume flow of glass vials ahead of the filling line. For example, pms-35/U ... with voltage output 0-10 V.

## ***Within the food industry***

containers have to be counted or positioned, volume flow checked on conveyor belts, or food items have to be controlled on filling level and completeness. Two pms ultrasonic sensors monitor the completeness of apples in packaging boxes. For example, 2 x pms-25/F ... each with Push-Pull switching output for height control.

# ***For the pms sensor family***

there are 2 output stages and 4 detection ranges available:



1 Push-Pull switching output with pnp or npn switching technology



1 analogue output 4–20 mA or 0–10 V

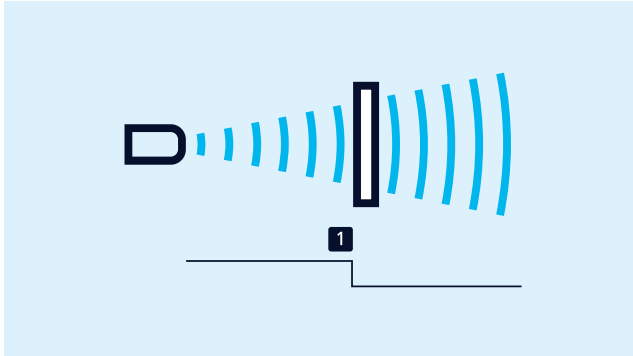
# ***Configuring pms Sensors Using Teach-in***

## ***Sensors with switching output have three operating modes:***

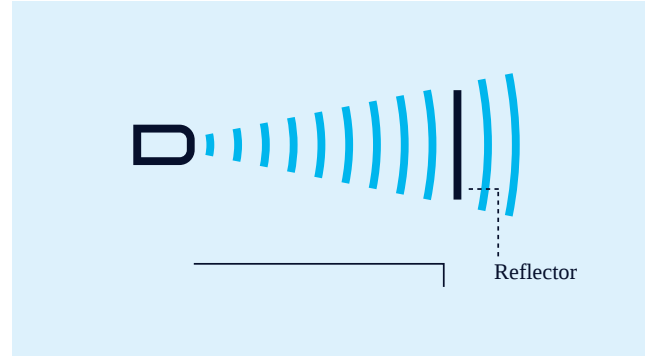
- Single switching point
- Two-way reflective barrier
- Window mode

### ***Teach-in of a single switching point***

- Place object to be detected (1) at the desired distance
- Apply  $+U_B$  to pin 2 for about 3 seconds
- Then apply  $+U_B$  to pin 2 again for about 1 second



*Teach-in of a switching point*



*Teach-in of a two-way reflective barrier*

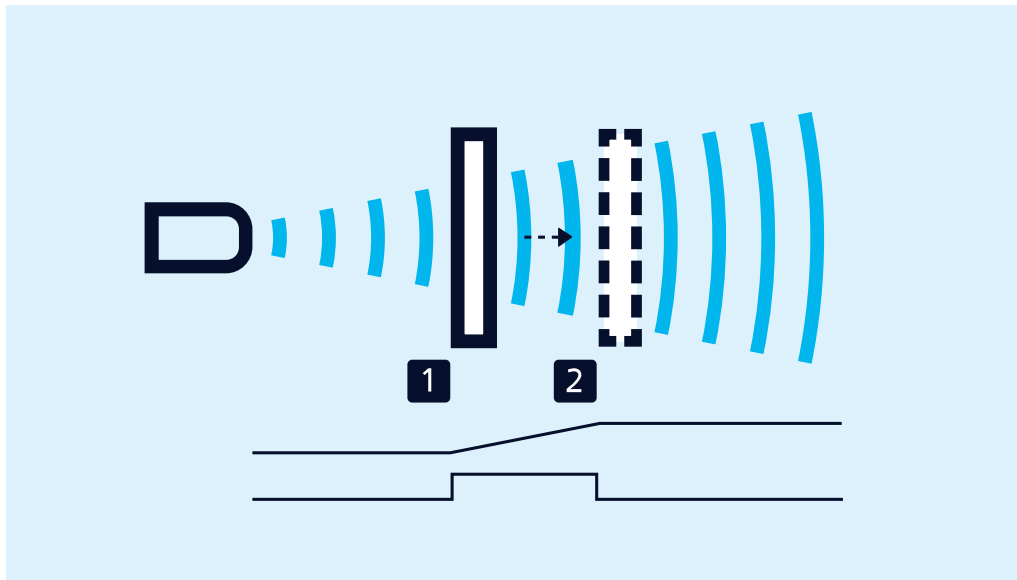
### ***Teach-in of a two-way reflective barrier***

with a fixed reflector

- Apply  $+U_B$  to pin 2 for about 3 seconds
- Then apply  $+U_B$  to pin 2 again for about 10 seconds

### ***For setting an analogue output***

- initially position the object to be detected on the sensor-close window limit (1)
- Apply  $+U_B$  to pin 2 for about 3 seconds
- Move the object to the sensor-distant window limit (2)
- Then apply  $+U_B$  to pin 2 again for about 1 second



*Teach-in of an analogue characteristic or a window with two switching points*

### **To set a window**

with two switching points on a single switch output, the procedure is the same as setting the analogue.

### **NCC/NOC**

and rising/falling analogue characteristic curve can also be set via pin 2.

## ***LinkControl***

consist of LinkControl-Adapter LCA-2 and LinkControl-Software and permits the configuration of pms sensors via PC or laptop with all conventional Windows® operating systems. For configuration of pms sensors, the additional adapter Adapter 5G/M12-4G/M12/M8 needed



Sensor connected to the PC via LCA-2 for programming

### ***With the hygienic screw connection***

BF-pms/A1 (accessory), the pms sensor is mounted hygienically. The screw connection has a ECOLAB and EHEDG certificate.

### ***IO-Link integrated***

in version 1.1. The pms ultrasonic sensors are equipped with Smart Sensor Profile, which creates more transparency between IO-Link devices.

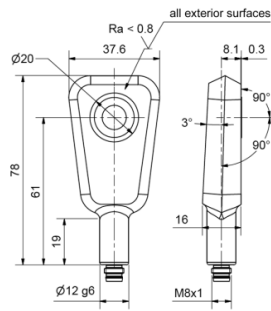
## ***You have special requirements?***

Nothing as simple as that.

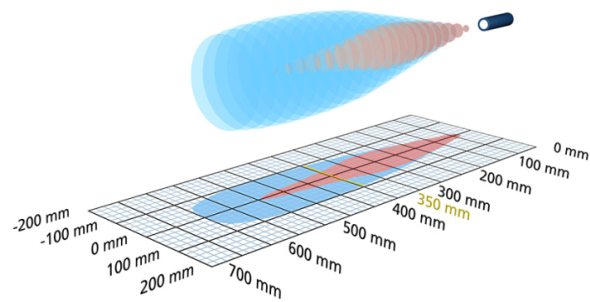
With us, you can easily find an individual solution. Let us talk about your application: +49 231 97 51 51-82.

# pms-35/CU/A1

## scale drawing



## detection zone



 1 x analogue 0-10 V

 600 mm

|                 |                                                                                                                              |
|-----------------|------------------------------------------------------------------------------------------------------------------------------|
| design          | Innovative housing design in washdown                                                                                        |
| operating mode  | analogue distance measurements                                                                                               |
| particularities | stainless steel version<br>high chemical resistance<br>UL Listed<br>Hygienic Design<br>ECOLAB<br>EHEDG (TYPE EL Class I AUX) |

### Ultrasonic-Specific

|                      |                                                       |
|----------------------|-------------------------------------------------------|
| means of measurement | echo propagation time measurement                     |
| transducer frequency | 400 kHz                                               |
| blind zone           | 70 mm                                                 |
| operating range      | 350 mm                                                |
| max. range           | 600 mm                                                |
| resolution           | 0.069 mm to 0.17 mm, depending on the analogue window |
| reproducibility      | ± 0.15 %                                              |
| accuracy             | ± 1 % (temperature drift internally compensated)      |

### Electrical Data

|                             |                              |
|-----------------------------|------------------------------|
| operating voltage $U_B$     | 15 V bis 30 V DC, verpolfest |
| voltage ripple              | ± 10 %                       |
| no-load current consumption | ≤ 40 mA                      |
| type of connection          | 4-pin M8 initiator plug      |

### outputs

|                             |                                                                                      |
|-----------------------------|--------------------------------------------------------------------------------------|
| output 1                    | analogue output<br>voltage: 0-10 V, short-circuit-proof<br>switchable rising/falling |
| response delay              | 48 ms                                                                                |
| delay prior to availability | < 300 ms                                                                             |

### Inputs

|         |                             |
|---------|-----------------------------|
| input 1 | com input<br>teach-in input |
|---------|-----------------------------|

### housing

|                                 |                                   |
|---------------------------------|-----------------------------------|
| material                        | stainless steel                   |
| ultrasonic transducer           | coated with PTFE film, FKM O-ring |
| class of protection to EN 60529 | IP 66, IP 67, IP 68               |
| operating temperature           | -25°C to +70°C                    |
| storage temperature             | -40°C to +85°C                    |
| weight                          | 140 g                             |

### Technical Features/Characteristics

|                          |                                                           |
|--------------------------|-----------------------------------------------------------|
| temperature compensation | yes                                                       |
| controls                 | com input                                                 |
| scope for settings       | Teach-in via com input on pin 2<br>LCA-2 with LinkControl |

### Accessories

|                      |                                                                                                               |
|----------------------|---------------------------------------------------------------------------------------------------------------|
| deployable accessory | KST4A-2/M8<br>KST4A-5/M8<br>KST4G-2/M8<br>KST4G-5/M8<br>BF-pms/A1<br>Adapter 5G/M12-4G/M12/M8<br>LCA-2 Koffer |
|----------------------|---------------------------------------------------------------------------------------------------------------|

|                      |                                                                                                 |
|----------------------|-------------------------------------------------------------------------------------------------|
| deployable accessory | The pms ultrasonic sensor in stainless steel housing is designed according to EHEDG guidelines. |
|----------------------|-------------------------------------------------------------------------------------------------|

### pin assignment

