



- Connect a connection cable to the M12 device plug.

**Start-Up**

- Connect the power supply.
- Carry out the adjustment in accordance with the diagram.

**Factory Setting**

- Synchronous mode deactivated
- Switched output on NOC
- Detect point on operating range
- Rising analogue characteristic curve between the blind zone and the operating range

**Operation**

Three operating modes are available for the switched output:

- Operation with one detect point
- Window mode
- Two-way reflective barrier

**Synchronisation**

With the synchronous mode activated and an electrical interconnection of the Sync/Com inputs (pin 5), up to 10 sensors can be synchronised.

**Maintenance**

microsonic sensors are maintenance-free. With heavy dirt deposits, we recommend a cleaning of the white sensor surface.

**Note**

- The Ipc sensor has a blind zone, within which distance measurements are not possible.
- The Ipc sensor is equipped with an internal temperature compensation. Due to the sensor's self-heating, the temperature compensation reaches its optimum working point after approx. 30 minutes of operation.
- In the normal operating mode, an illuminated LED signals the switched output is switched through or that the object is positioned inside the

**Operating Instructions**

Ipc-25/CDI/M18  
Ipc-25/CDU/M18

**Ultrasonic Proximity Switch with Analogue Output and Switched Output**

**Product Description**

The Ipc sensor offers a non-contact measurement of the distance to an object which must be positioned within the sensor's detection zone. In dependence of the set window limits, a distance-proportional analogue signal is output and, in dependence of the detect point, the switched output is set. Via the Sync/Com input (pin 5), the window limits of the analogue output, the switched output and the operating mode can be adjusted (teach-in). Two LEDs indicate all states. With the LinkControl adapter, which is available as accessory, all sensor parameters can optionally be set via a PC.

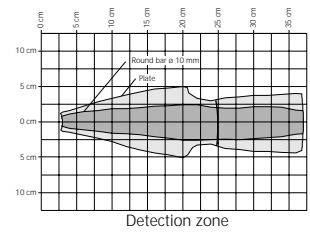
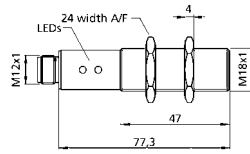
**Safety Notes**

- Read the operating instructions prior to start-up.
- Connection, installation and adjustment works may only be carried out by expert personnel.
- No safety component in accordance with the EU Machine Directive.

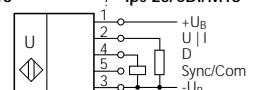
**Installation**

- Mount the sensor at the installation site.

**Technical data**



<b>Blind zone</b>	30 mm
<b>Operating range</b>	250 mm
<b>Maximum range</b>	350 mm
<b>Angle of beam spread</b>	See detection zone
<b>Transducer frequency</b>	320 kHz
<b>Resolution, sampling rate</b>	0,08 mm
<b>Reproducibility</b>	± 0,15 %
<b>Accuracy</b>	Temperature drift internal compensated, ≤ 2 % may be deactivated <sup>1)</sup>
<b>Operating voltage U<sub>B</sub></b>	10 – 30 V DC, reverse polarity protection
<b>Voltage ripple</b>	± 10 %
<b>No-load current consumption</b>	< 40 mA
<b>Housing</b>	Brass sleeve, nickel-plated, plastic parts: PBT, ultrasonic transducer: polyurethane foam, epoxy resin with glass content
<b>Class of protection to EN 60 529</b>	IP 67
<b>Type of connection</b>	5-pin M12 initiator plug, brass, nickel-plated
<b>Controls</b>	Yes, Sync/Com input
<b>Indicators</b>	2 yellow LEDs
<b>Programmable</b>	Yes, LinkControl
<b>Synchronization</b>	Yes, internal
<b>Operating temperature</b>	-25°C to +70°C
<b>Storage temperature</b>	-40°C to +85°C
<b>Weight</b>	65 g
<b>Switched output</b>	pnp, U <sub>B</sub> -2 V, I <sub>max</sub> = 200 mA switchable NOC/NCC, short-circuit-proof
<b>Switching hysteresis <sup>1)</sup></b>	2 mm
<b>Switching frequency <sup>1)</sup></b>	20 Hz
<b>Analogue output</b>	0 – 10 V R <sub>L</sub> ≥ 100 kΩ at U <sub>B</sub> ≥ 15 V, short-circuit-proof, falling/rising characteristic
	4 – 20 mA R <sub>L</sub> ≤ 100 Ω at 10V ≤ U <sub>B</sub> ≤ 20 V, falling/rising characteristic
<b>Response time <sup>1)</sup></b>	24 ms
<b>Time delay before availability</b>	< 300 ms
<b>Norm conformity</b>	EN 60947-5-2
<b>Order no.</b>	Ipc-25/CDU/M18



<sup>1)</sup> Can be programmed with LinkControl

- range of the analogue window.
- In the teach-in mode, the hysteresis of the switched output is reset to the factory setting.
- In the synchronous mode, an adjustment via teach-in is not possible.
- In the »Two-way reflective barrier« operating mode, the reflector is surrounded by a symmetrical window of ± 8 % of the distance value.
- If no signal is transmitted to the Sync/Com input for 30 seconds during the teach-in setting, the settings made hitherto are deleted.
- The sensor can be reset to its factory setting.

**Sensor adjustment with Teach-in procedure**

<p>①</p> <p>Set window margins</p> <p>Set rising/falling output characteristic curve</p> <p>Place object at position ①</p> <p>Connect Sync/Com for about 3 s to +U<sub>B</sub> until both LEDs flash simultaneously</p> <p>both LEDs: flash mutually</p> <p>LED D1: on: rising off: falling</p> <p>LED D2: flashes</p> <p>Place object at position ②</p> <p>Connect Sync/Com for about 1 s to +U<sub>B</sub></p> <p>To change output characteristic connect Sync/Com for about 1 s to +U<sub>B</sub></p> <p>Wait for 10 s</p> <p><b>Normal operating mode</b></p> <p>Set analogue output</p>	<p>①</p> <p>Set detect point</p> <p>Set window mode</p> <p>Set two-way reflective barrier</p> <p>Set NOC / NCC</p> <p>Place object at position ①</p> <p>Place object at position ①</p> <p>Place reflector at position ①</p> <p>Connect Sync/Com for about 3 s to -U<sub>B</sub> until both LEDs flash simultaneously</p> <p>Connect Sync/Com for about 3 s to -U<sub>B</sub> until both LEDs flash simultaneously</p> <p>Connect Sync/Com for about 3 s to -U<sub>B</sub> until both LEDs flash simultaneously</p> <p>Connect Sync/Com for about 3 s to -U<sub>B</sub> until both LEDs flash mutually</p> <p>both LEDs: flash mutually</p> <p>both LEDs: flash mutually</p> <p>both LEDs: flash mutually</p> <p>LED D1: on: NOC off: NCC</p> <p>LED D2: flashes</p> <p>Place object at ②</p> <p>Connect Sync/Com for about 1 s to -U<sub>B</sub></p> <p>Connect Sync/Com for about 1 s to -U<sub>B</sub></p> <p>Connect Sync/Com for about 1 s to -U<sub>B</sub></p> <p>To change output characteristic connect Sync/Com for about 1 s to -U<sub>B</sub></p> <p>Wait for 10 s</p> <p><b>Normal operating mode</b></p> <p>Set switched output</p>	<p>①</p> <p>Sync operation <sup>1)</sup> on / off</p> <p>Zur Reset to factory setting</p> <p>Switch off power supply</p> <p>Switch off power supply</p> <p>While Sync/Com is connected to -U<sub>B</sub> switch on power supply</p> <p>While Sync/Com is connected to -U<sub>B</sub> switch on power supply</p> <p>Keep Sync/Com connected to -U<sub>B</sub> for about 3 s until both LEDs flash simultaneously</p> <p>Keep Sync/Com connected to -U<sub>B</sub> for about 3 s until both LEDs stop flashing</p> <p>LED D1: flashes</p> <p>LED D2: on: Teach-in off: Sync operation</p> <p>To change between Sync/Teach-in connect Sync/Com for about 1 s to -U<sub>B</sub></p> <p>Wait for 10 s</p> <p><b>Normal operating mode</b></p> <p>Further settings</p>
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<sup>1)</sup> If sync operation is switched on, teach-in is switched off.