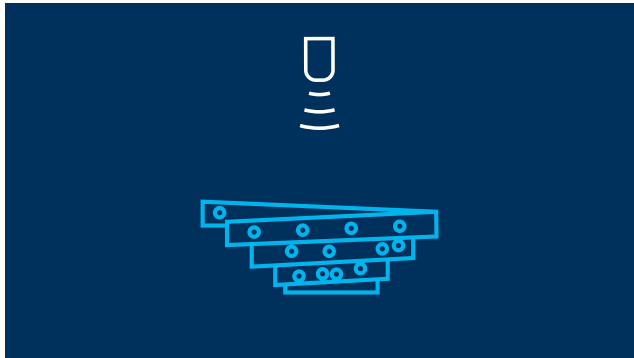


Vibration feeder



application areas

Food and Pharmaceuticals

Further

A vibratory conveyor (also known as a vibrating feeder) transports, doses or sorts small parts or bulk materials non-contact in automated processes. Ultrasonic sensors with an analogue output continuously measure the fill level inside the vibratory feeder. The control system dynamically adjusts the material feed:

- If the sensor detects a level that is too low, the feed rate is increased.
- Conversely, if the sensor detects a level that is too high, the control system reduces the product feed to ensure a consistent material flow.

SENSORS FOR THIS APPLICATION AREA



pico+

housing: M18 all-metal sleeve
detection ranges: 250 mm, 350 mm, 600 mm and 1,300 mm
outputs: 1x Push-Pull, 4-20 mA or 0...



pms

housing: stainless steel housing with PTFE film
detection ranges: 250 mm, 350 mm, 600 mm and 1,300 mm...



mic+

housing: M30 sleeve with digital display
detection ranges: 250 mm, 350 mm, 1,300 mm, 3,400 and 6,000 mm...