

EVERY THING ULTRA SONIC

extract from our online catalogue:

dbk+5 ultrasonic double-sheet control

current to: 2026-09-21



dbk+5 ultrasonic double sheet control

The dbk+5 extends the area of application of double sheet controls to heavy carton, corrugated cardboard, and plastic sheets.

Highlights

- > High-performance ultrasonic double-sheet control > especially for the probing of corrugated cardboard as well as plastic
- > 3 control inputs > for Teach-in, trigger, and external sensitivity settings for the material
- > Teach-in option > e.g. for probing plates stuck together with an oil film
- > Compact design in M18 × 1 threaded tube
- > Reliable detection of single and double sheets
- > No Teach-in needed (plug and play)
- > Double-sheet and missing-sheet output
- > Working distance between the transmitter and the receiver selectable from 30 to 70 mm
- > Trigger option > for applications in warehouse flow
- > LinkControl > for configuration of sensors from a PC

Basics

The dbk+5 ultrasonic double-sheet control

is designed for scanning thin sheet metal, plastic sheets and corrugated cardboard with thicknesses exceeding the working range of the dbk+4 sensors. The principle behind the operation is the same as for the dbk+4 sensors. The main difference between the systems lies in the materials to be detected. (For further information, see [dbk+4](#).)

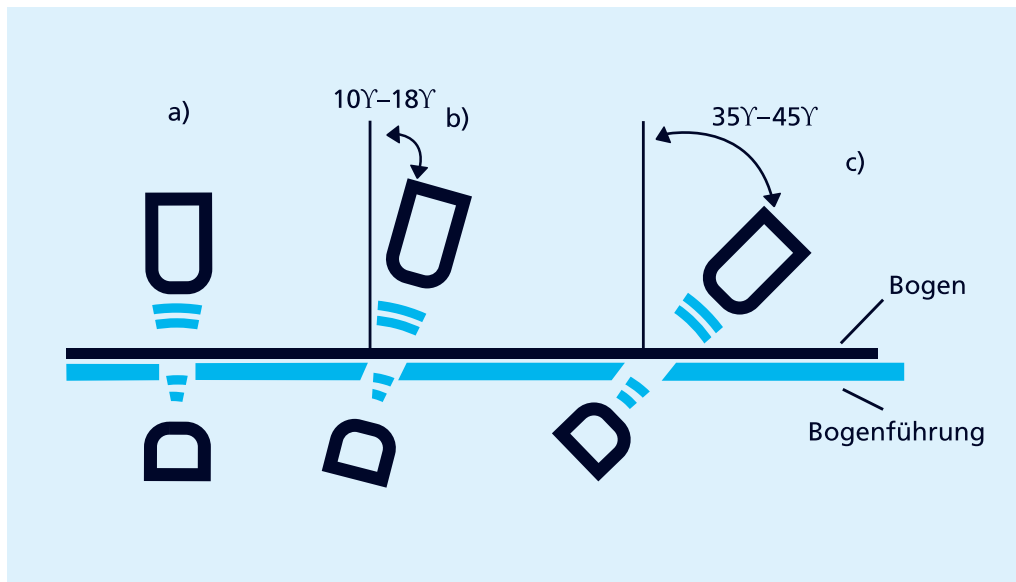
Typical materials

in the range of applications of the dbk+5 are sheet metal up to approx. 2 mm thick (depending on the type of metal), plastic sheets and boards for printed circuits up to a thickness of several millimetres, and coarse corrugated card.

Papers require the sensors to be mounted perpendicular to the passing sheets. But in the case of sheet metal, plastic sheets and boards for printed circuits, it is preferable to mount the dbk+5 at an angle of 10–18° to the passing sheets. The optimum angle should be determined by way of trials. Corrugated cards should be scanned at an angle of 35–45° to the corrugations.

Transmitter and receiver

are housed in M18 × 1 mm threaded sleeves which should be mounted from 30 to 70 mm apart.



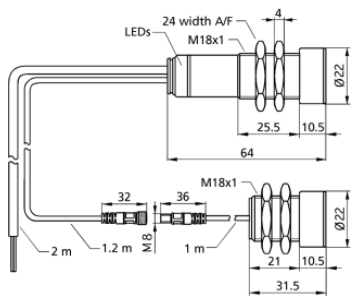
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dbk+5/3CDD/M18 E+S

scale drawing



2 x pnp

design	cylindrical M18
operating mode	double sheet control
working range	papers with weights of 100 - 2,000 g/m ² , plastic sheets and films up to 5 mm thick*, self-adhesive films, sheet metals up to 2 mm thick*, corrugated card, wafers, PCBs (*: material-dependent)
particularities	distance between transmitter and receiver can be selected cable connection

Ultrasonic-Specific

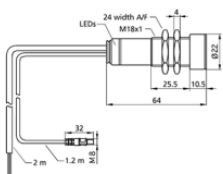
means of measurement	pulse operation with amplitude evaluation
transducer frequency	200 kHz
blind zone	7 mm in front of transmitter and receiver

Electrical Data

operating voltage U _B	20 - 30 V d.c., reverse polarity protection
voltage ripple	± 10 %
no-load current consumption	≤ 50 mA
type of connection	2 m PUR cable, 7 × 0.14 mm ²

dbk+5/Empf/3CDD/M18

scale drawing



2 x pnp

design	cylindrical M18
operating mode	double sheet control
working range	papers with weights of 100 - 2,000 g/m ² , plastic sheets and films up to 5 mm thick*, self-adhesive films, sheet metals up to 2 mm thick*, corrugated card, wafers, PCBs (*: material-dependent)
particularities	receiver for ultrasonic double sheet control distance between transmitter and receiver can be selected cable connection

Ultrasonic-Specific

means of measurement	pulse operation with amplitude evaluation
transducer frequency	200 kHz
blind zone	7 mm in front of transmitter and receiver

Electrical Data

operating voltage U _B	20 - 30 V d.c., reverse polarity protection
voltage ripple	± 10 %
no-load current consumption	≤ 50 mA
type of connection	2 m PUR cable, 7 × 0.14 mm ²

outputs

output 1	double sheet output pnp: $I_{\max} = 200 \text{ mA}$ (U_B -2V) NOC/NCC adjustable, short-circuit-proof
Ausgang 2	missing sheet output pnp: $I_{\max} = 200 \text{ mA}$ (U_B -2V) NOC/NCC adjustable, short-circuit-proof
response delay	< 500 μs im Trigger-Mode, 5,5 ms im Free-Run-Mode
delay prior to availability	< 300 ms

Inputs

input 1	control input
Eingang 2	control input
Eingang 3	control input

housing

material	brass sleeve, nickel-plated, plastic parts, PBT, PA
ultrasonic transducer	polyurethane foam, epoxy resin with glass contents
class of protection to EN 60529	IP 65
operating temperature	+5°C to +60°C
storage temperature	-40°C to +85°C
weight	160 g
further versions	dbk+5/Sender/M18/K1 dbk+5/Empf/3CDD/M18
further versions	single transmitter/receiver

Technical Features/Characteristics

controls	control input
scope for settings	Teach-in LCA-2 with LinkCopy or LinkControl software
indicators	1 x Duo-LED; green: working / red: double sheet / flashing red: missing sheet

Accessories

deployable accessory	dbk-Testbogen BF-18 LCA-2 LCA-2 Koffer
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outputs

output 1	double sheet output pnp: $I_{\max} = 200 \text{ mA}$ (U_B -2V) NOC/NCC adjustable, short-circuit-proof
Ausgang 2	missing sheet output pnp: $I_{\max} = 200 \text{ mA}$ (U_B -2V) NOC/NCC adjustable, short-circuit-proof
response delay	< 500 μs im Trigger-Mode, 5,5 ms im Free-Run-Mode
delay prior to availability	< 300 ms

Inputs

input 1	control input
Eingang 2	control input
Eingang 3	control input

housing

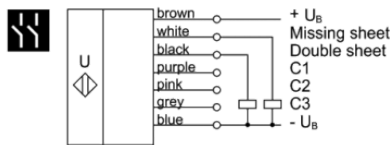
material	brass sleeve, nickel-plated, plastic parts, PBT, PA
ultrasonic transducer	polyurethane foam, epoxy resin with glass contents
class of protection to EN 60529	IP 65
operating temperature	+5°C to +60°C
storage temperature	-40°C to +85°C
Technical Features/Characteristics	
controls	control input
scope for settings	Teach-in LCA-2 with LinkCopy or LinkControl software

indicators	1 x Duo-LED; green: working / red: double sheet / flashing red: missing sheet
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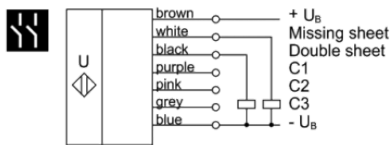
Accessories

deployable accessory	dbk-Testbogen BF-18 LCA-2 LCA-2 Koffer
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pin assignment

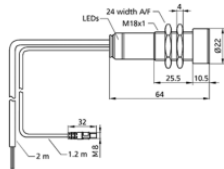


pin assignment



dbk+5/Empf/3CDD/M18/ K7K2

scale drawing



design	cylindrical M18
operating mode	double sheet control
working range	papers with weights of 20 - 2,000 g/m ² , Washi, metal-laminated sheets and films up to 0.4 mm thick, self-adhesive films, sheet metals up to 0.3 mm thick, fine corrugated card, wafers, PCBs
particularities	receiver für ultrasonic-double sheet control distance between transmitter and receiver can be selected long connection cable

Ultrasonic-Specific

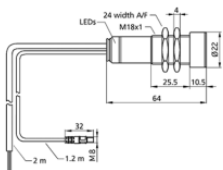
means of measurement	pulse operation with amplitude evaluation
transducer frequency	400 kHz
blind zone	7 mm in front of transmitter and receiver

Electrical Data

operating voltage U _B	20 - 30 V d.c., reverse polarity protection
voltage ripple	± 10 %
no-load current consumption	≤ 50 mA
type of connection	2 m PUR cable, 7 × 0.14 mm ²

dbk+5/Empf/3BEE/M18

scale drawing



design	cylindrical M18
operating mode	double sheet control
working range	papers with weights of 100 - 2,000 g/m ² , plastic sheets and films up to 5 mm thick*, self-adhesive films, sheet metals up to 2 mm thick*, corrugated card, wafers, PCBs (*: material-dependent)
particularities	receiver for ultrasonic double sheet control distance between transmitter and receiver can be selected cable connection

Ultrasonic-Specific

means of measurement	pulse operation with amplitude evaluation
transducer frequency	200 kHz
blind zone	7 mm in front of transmitter and receiver

Electrical Data

operating voltage U _B	20 - 30 V d.c., reverse polarity protection
voltage ripple	± 10 %
no-load current consumption	≤ 50 mA
type of connection	2 m PUR cable, 7 × 0.14 mm ²

outputs

output 1
double sheet output
pnp: $I_{\max} = 200 \text{ mA}$ ($U_B - 2V$)
NOC/NCC adjustable, short-circuit-proof

Ausgang 2
missing sheet output
pnp: $I_{\max} = 200 \text{ mA}$ ($U_B - 2V$)
NOC/NCC adjustable, short-circuit-proof

response delay
< 500 μs in trigger mode, 2.5 ms in free-run mode

Inputs

input 1
control input

Eingang 2
control input

Eingang 3
control input

housing

material
brass sleeve, nickel-plated, plastic parts, PBT, PA

ultrasonic transducer
polyurethane foam, epoxy resin with glass contents

class of protection to EN 60529
IP 65

operating temperature
+5°C to +60°C

storage temperature
-40°C to +85°C

weight
100 g

further versions
90°-Winkelkopf
ausgelagerter
Sender/Empfänger

Technical Features/Characteristics

controls
control input

scope for settings
Teach-in
LCA-2 with LinkCopy or
LinkControl software

indicators
1 x Duo-LED; green: working
/ red: double sheet / flashing
red: missing sheet

outputs

output 1
double sheet output
npn: $I_{\max} = 200 \text{ mA}$ ($-U_B + 2V$)
NOC/NCC adjustable, short-circuit-proof

Ausgang 2
missing sheet output
npn: $I_{\max} = 200 \text{ mA}$ ($-U_B + 2V$)
NOC/NCC adjustable, short-circuit-proof

response delay
< 500 μs im Trigger-Mode, 5,5 ms im Free-Run-Mode

delay prior to availability
< 750 ms

Inputs

input 1
control input

Eingang 2
control input

Eingang 3
control input

housing

material
brass sleeve, nickel-plated, plastic parts, PBT, PA

ultrasonic transducer
polyurethane foam, epoxy resin with glass contents

class of protection to EN 60529
IP 65

operating temperature
+5°C to +60°C

storage temperature
-40°C to +85°C

Technical Features/Characteristics

controls
control input

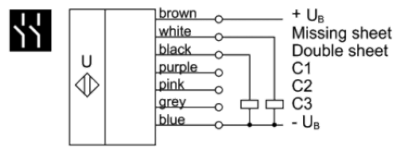
scope for settings
Teach-in
LCA-2 with LinkCopy or
LinkControl software

indicators
1 x Duo-LED; green: working
/ red: double sheet / flashing
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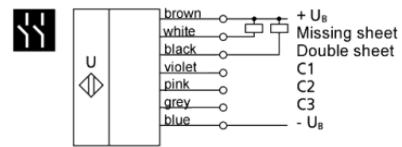
Accessories

deployable accessory
dbk-Testbogen
BF-18
LCA-2
LCA-2 Koffer

pin assignment

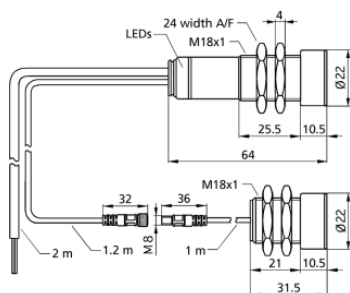


pin assignment



dbk+5/3BEE/M18 E+S

scale drawing



2 x npn

design	cylindrical M18
operating mode	double sheet control
working range	papers with weights of 100 - 2,000 g/m ² , plastic sheets and films up to 5 mm thick*, self-adhesive films, sheet metals up to 2 mm thick*, corrugated card, wafers, PCBs (*: material-dependent)

particularities	distance between transmitter and receiver can be selected cable connection
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Ultrasonic-Specific

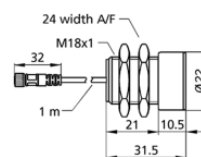
means of measurement	pulse operation with amplitude evaluation
transducer frequency	200 kHz
blind zone	7 mm in front of transmitter and receiver

Electrical Data

operating voltage U _B	20 - 30 V d.c., reverse polarity protection
voltage ripple	± 10 %
no-load current consumption	≤ 50 mA
type of connection	2 m PUR cable, 7 × 0.14 mm ²

dbk+5/Sender/M18/K1

scale drawing



design	cylindrical M18
operating mode	double sheet control
working range	papers with weights of 100 - 2,000 g/m ² , plastic sheets and films up to 5 mm thick*, self-adhesive films, sheet metals up to 2 mm thick*, corrugated card, wafers, PCBs (*: material-dependent)

particularities	transmitter for ultrasonic double sheet control distance between transmitter and receiver can be selected cable connection
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Ultrasonic-Specific

means of measurement	pulse operation with amplitude evaluation
transducer frequency	200 kHz
blind zone	7 mm in front of transmitter and receiver

housing

material	brass sleeve, nickel-plated, plastic parts, PBT
ultrasonic transducer	polyurethane foam, epoxy resin with glass contents
class of protection to EN 60529	IP 65
operating temperature	+5°C to +60°C
storage temperature	-40°C to +85°C
weight	50 g

Technical Features/Characteristics

controls	not necessary
scope for settings	not necessary

outputs

output 1	double sheet output npn: $I_{\max} = 200 \text{ mA}$ ($-U_B + 2V$) NOC/NCC adjustable, short-circuit-proof
Ausgang 2	missing sheet output npn: $I_{\max} = 200 \text{ mA}$ ($-U_B + 2V$) NOC/NCC adjustable, short-circuit-proof
response delay	< 500 μs im Trigger-Mode, 5,5 ms im Free-Run-Mode
delay prior to availability	< 750 ms

Inputs

input 1	control input
Eingang 2	control input
Eingang 3	control input

housing

material	brass sleeve, nickel-plated, plastic parts, PBT, PA
ultrasonic transducer	polyurethane foam, epoxy resin with glass contents
class of protection to EN 60529	IP 65
operating temperature	+5°C to +60°C
storage temperature	-40°C to +85°C
weight	160 g
further versions	dbk+5/Sender/M18/K1 dbk+5/Empf/3BEE/M18
further versions	single transmitter/receiver

Technical Features/Characteristics

controls	control input
scope for settings	Teach-in LCA-2 with LinkCopy or LinkControl software
indicators	1 x Duo-LED; green: working / red: double sheet / flashing red: missing sheet

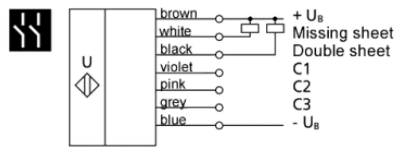
Accessories

deployable accessory	dbk-Testbogen BF-18 LCA-2 LCA-2 Koffer
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Accessories

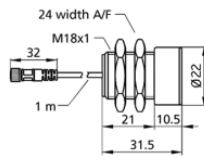
deployable accessory	dbk-Testbogen BF-18
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pin assignment



dbk+5/Sender/M18/K2

scale drawing



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working range	papers with weights of 100 - 2,000 g/m ² , plastic sheets and films up to 5 mm thick*, self-adhesive films, sheet metals up to 2 mm thick*, corrugated card, wafers, PCBs (*: material-dependent)
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weight	50 g

Technical Features/Characteristics

controls	not necessary
scope for settings	not necessary

