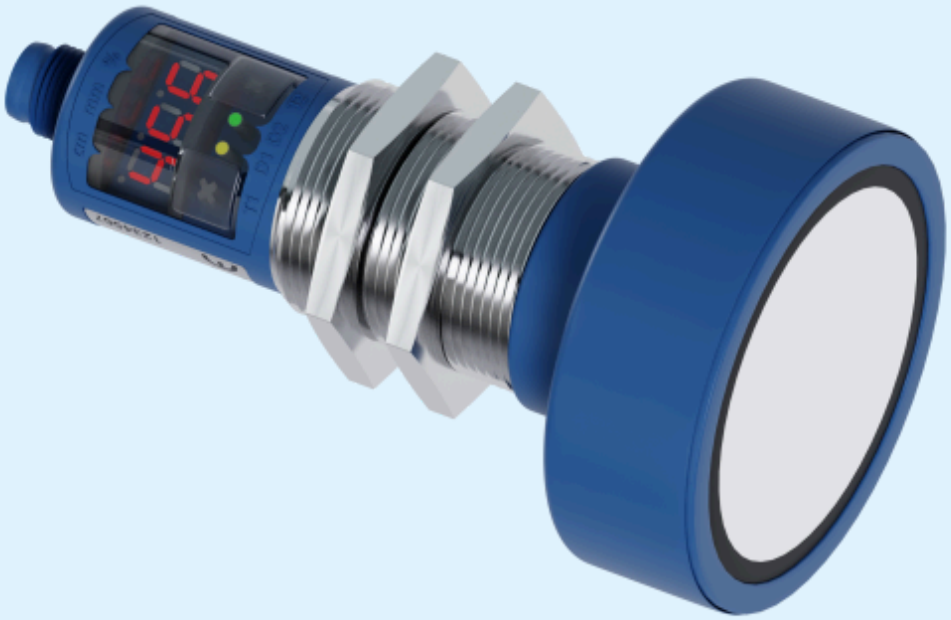
microsonic



extract from our online catalogue:

mic+600/DD/TC/E

current to: 2026-10-17

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mic+

mic+ sensors are available in four device variants with five different sensing ranges.

Highlights

- Digital display with direct measured value output in mm/cm or %
- IO-Link interface › for support of the new industry standard
- Numeric configuration of the sensor using digital display › permits complete advance configuration of the sensor
- Automatic synchronisation and multiplex operation › for simultaneous operation of up to ten Sensors in close quarters
- UL Listed to Canadian and US safety standards

Basics

- 1 Push-Pull switching output › pnp or npn basis
- 1 or 2 switching outputs › in pnp or npn variants
- Analogue output 4–20 mA and 0–10 V › with automatic switching between current and voltage outputs
- Analogue output plus 1 pnp switching output
- 5 detection ranges with a measurement range of 30 mm to 8 m
- microsonic Teach-in by using button T1 and T2
- 0.025 mm to 2.4 mm resolution
- Temperature compensation
- 9–30 V operating voltage
- LinkControl › for configuration of sensors from a PC

The mic+ sensor family

in the M30 housing design covers a measuring range from 30 mm to 8 m with its five sensing ranges. The internal resolution of the distance measurement is 0.025 or 2.4 mm, depending on the sensing range. All sensors have integrated temperature compensation.



TouchControl with LED display

With TouchControl

All settings are made on the sensors. The easy-to-read three-digit LED display constantly shows the current distance value and automatically switches between mm and cm display. Two buttons located below the LED display are used to call up the parameterisation and navigate through the self-explanatory menu structure. The switching points of the switching outputs and the window limits for the analogue output can be preset numerically using the digital display without the object to be scanned having to be within the detection range. This makes it possible to completely adjust the sensor without the aid of auxiliary reflectors, even outside the actual application.

Two three-colour LEDs

always indicate the current status of the switching outputs or the analogue output.

Additional functions (add-ons)

are available as options within the TouchControl menu structure: For example, the measured distance value can be applied with the ten-stage software filter from F00 (direct measured value output without filter effect) to P09 (very strong filtering and measured value attenuation). High measured value attenuation is useful for level measurements with wave movements or in situations where parts can sporadically fly between the sensor and the actual measuring surface. The F01 filter is set as standard. This means that the sensors are preset ex works for fast counting and control processes. As an additional function, the switching hysteresis of the switching outputs can be changed in their standard settings if required. The LED display can be permanently switched off or dimmed.

Four different starting levels

are available for all five detection ranges:



1 switching output in Push-Pull circuitry



1 switching output, optionally in pnp or npn circuitry



2 switching outputs, optionally in pnp or npn circuitry



1 analogue output 4–20 mA and 0–10 V



1 analogue output with an additional pnp switching output

Analogue sensors

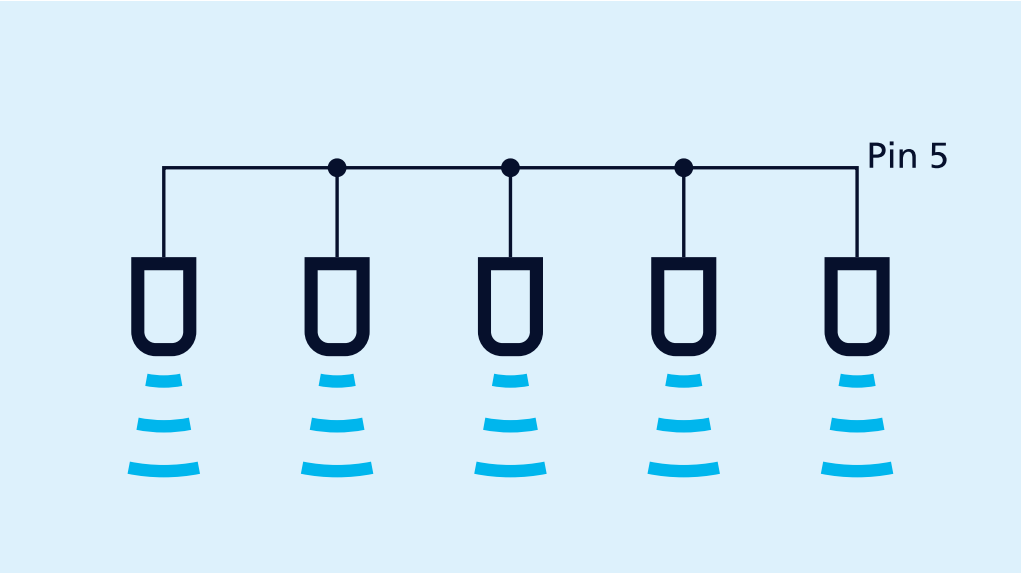
verify the load connected to the output and automatically switch to 4–20 mA current output and 0–10 V voltage output depending on the resistance value. The load verification by the sensor is always initiated upon connection of the operating voltage.

In the add-on menu of TouchControl, the user can, however, also preset the sensor to current or voltage output. In this menu, the measuring value output on the LED display with analogue sensors can additionally be changed to indicate percentage. The window limits of the analogue characteristic curve then correspond to the 0% or the 100% value respectively.

Synchronisation

of up to ten sensors automatically also operates in a mixed configuration of sensors with different detection ranges. The measurement repetition rate is then determined by the sensor with the largest detection range. If the sensors are electrically connected via pin 5 of the M12 circular connector, the synchronisation is active. In synchronised operation, all sensors initiate the measuring process at exactly the same time. With relatively narrow mounting distances between the sensors, a sensor may also receive echo signals from an adjacent sensor.

This can be used as an advantage, e.g. to broaden a sensor's detection range.



Synchronisation via pin 5

If more than 10 sensors need to be synchronised, this can be achieved using the SyncBox1, which is available as an accessory.

Multiplex operation

ensures that each sensor can only receive echo signals from its own transmission pulse, which completely avoids any interference between the sensors (crosstalk).

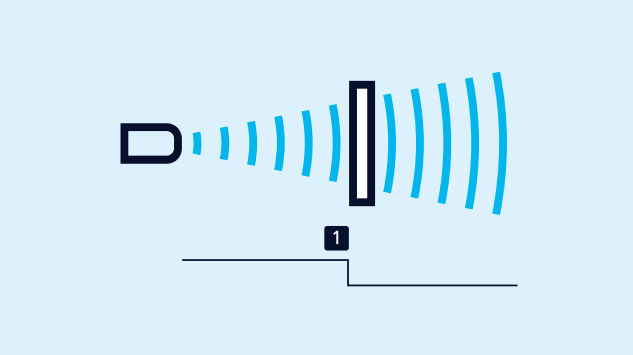
Each sensor is assigned an address from 1 to 10 for this purpose in the add-on menu. The sensors then work in multiplex mode and carry out their measurements one after the other in ascending address order.

The setting of a switching or analogue output

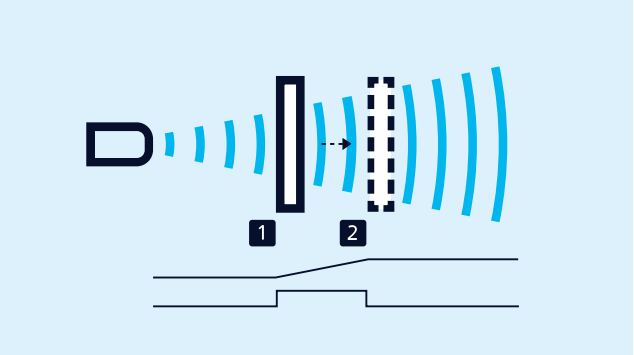
is either carried out by means of numerically entering the desired distance values or by means of a Teach-in procedure.
Thanks to this, the user can select the preferred setting mode.

In the microsonic Teach-in process

the object to be detected must be placed in the desired distance (1) to the sensor. The button assigned to the output must then be pressed until tEACH d1 (or tEACH d2) appears on the LED display. Finally, the Teach-in procedure must be confirmed by a further short keystroke. Ready.



Teach-in of a switching point



Teach-in of an analogue characteristic curve or a window with two switching points

To set an analogue output

the object to be detected must first be placed on the sensor-close window limit (1) and the key assigned to the output must be pressed until tEACH IU appears on the display. Then, the object to be detected must be moved to the sensor-distant window limit (2) and the Teach-in procedure must be terminated by a further short keystroke. Ready.

To set window mode with two switching points, the same procedure applies to one switching output.

normally closed/normally open

The switching outputs and rising/falling characteristic curve for the analogue sensors can also be set using the teach-in procedure. To do this, press and hold the button associated with the output until the symbol ¯|_ or _-¯ appears on the display. Each additional press of the button switches between the settings normally open/normally closed (_]¯ / ¯|_) or rising/falling (_-¯ / ¯-_). After approx. 10 seconds, the new setting is automatically applied.



Sensor connected to the PC via LCA-2 for programming

LinkControl

consists of the LinkControl adapter and the LinkControl software and allows the mic+ sensors to be set up using a PC or laptop under all common Windows® operating systems. All settings from the TouchControl menu can be read out during operation, edited on the PC, temporarily stored and written back to the sensor. In particular, the two measurement recorders for visualising the distance values help in the development of solutions for complex automation tasks.

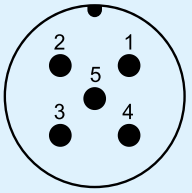
IO-Link integrated

in version 1.1 for sensors with switching output.

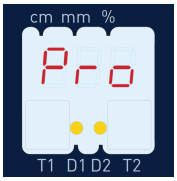
Pin assignment

Pin	**PNP**	**NPN**	**PNP**	**NPN**	**Analogue output**	**1 PNP output + analogue**	**Colour coding Standard colour**
1	$+U_B$	$+U_B$	$+U_B$	$+U_B$	$+U_B$	$+U_B$	brown
3	$-U_B$	$-U_B$	$-U_B$	$-U_B$	$-U_B$	$-U_B$	blue
4	D	E	D2	E2	-	D	black
2	-	-	D1	E1	I/U	I/U	white
5	COM	COM	COM	COM	COM	COM	grey

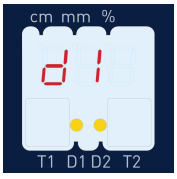
View of built-in plug



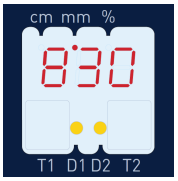
Settings



Press both buttons until Pro for programming appears on the LED display.



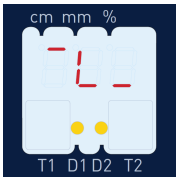
Select the output to be set (d1, d2 or IU, depending on the sensor type).



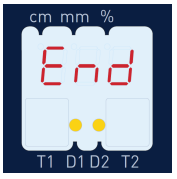
Set the switching point (or the sensor-proximal window limit for an analogue output) on the LED display in mm/cm.



If window operation is desired for the switching output, also set the rear window limit (or, in the case of an analogue output, the window limit far from the sensor) in mm/cm.



Select between normally closed/normally open (or between falling/rising characteristic curve for an analogue output).



Finished.

For numerical input, the object to be scanned does not have to be within the sensor's detection range!

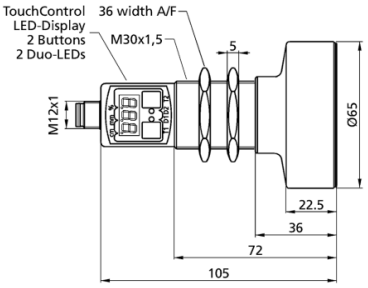
You have special requirements?

Nothing as simple as that.

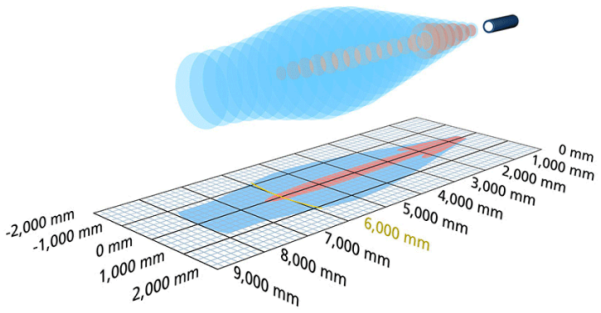
With us, you can easily find an individual solution. Let us talk about your application: +49 231 97 51 51-82.

mic+600/DD/TC/E

scale drawing



detection zone



2 x pnp

8,000 mm

design	cylindrical M30
operating mode	proximity switch/reflective mode reflective barrier window mode
particularities	stainless steel version Display UL Listed

Ultrasonic-Specific

means of measurement	echo propagation time measurement
transducer frequency	80 kHz
blind zone	600 mm
operating range	6.000 mm
max. range	8,000 mm
resolution	0.18 mm
reproducibility	± 0.15 %
accuracy	± 1 % (temperature drift internally compensated)

Electrical Data

operating voltage U_B	9 - 30 V d.c., reverse polarity protection
voltage ripple	± 10 %
no-load current consumption	≤ 80 mA
type of connection	5-pin M12 initiator plug

outputs

output 1	switching output pnp: I_{max} = 200 mA (U_B-2V) NOC/NCC adjustable, short-circuit-proof
Ausgang 2	switching output pnp: I_{max} = 200 mA (U_B-2V) NOC/NCC adjustable, short-circuit-proof
switching hysteresis	100 mm
switching frequency	2 Hz
response delay	240 ms
delay prior to availability	< 450 ms

Inputs

input 1	com input synchronisation input

housing

material	stainless steel, plastic parts: PBT, TPU
ultrasonic transducer	polyurethane foam, epoxy resin with glass contents
class of protection to EN 60529	IP 67
operating temperature	-25°C to +70°C
storage temperature	-40°C to +85°C
weight	270 g
further versions	cable connection (on request)

Technical Features/Characteristics

temperature compensation	yes
controls	2 push-buttons + LED display (TouchControl)
scope for settings	Teach-in and numeric configuration via TouchControl LCA-2 with LinkControl
synchronization	yes
multiplex	yes
indicators	3-digit LED display, 2 x three-colour LED

Accessories

deployable accessory	KST5A-2/M12 KST5A-5/M12 KST5G-2/M12 KST5G-5/M12 BF-30 LCA-2 LCA-2 Koffer

pin assignment

